

AIR N ARC® 250-L
ALL-IN-ONE POWER SYSTEM®
RECIPROCATING AIR COMPRESSOR/
WELDER/GENERATOR/
BATTERY BOOSTER
BID SPECIFICATION
REVISED: August 10, 2021

**Type:** Vanair<sup>®</sup> Air N Arc<sup>®</sup> 250-L. New and in current production.

Welder: High frequency DC welding, 250 AMP at 100% duty cycle. CC: 40-250 AMP operating

range, CV: 15 -30V

**Generator:** Totally brushless with capacitor, copper windings, bi-directional rotation, <6% distortion

**Generator Capacity:** 5 kW continuous, AC power, 60 Hz, single phase, 120V and 240V outlets.

**Compressor:** Aluminum reciprocating type. 2-cylinder, dual stage, splash lubricated, stainless steel

braided discharge line, automatic throttle control, and quick turn oil drain.

Compressor Capacity:

24 CFM and up to 150 PSIG (175 MAX PSIG) operation.

Battery: 12V AGM sealed lead acid – Per DOT specification 49 CFR 173.159

**Booster/Charger:** 300 AMP 12V/24V battery boost, 50 AMP 12V charge

**Engine:** V-twin fuel injected, electric start gasoline engine, Kohler® model Command PRO ECH730,

air cooled, 23 HP per SAE J1940 specification, automatic electronic throttle control.

Fuel Capacity: Tied to the chassis or 11-gallon fuel tank option—unit includes additional 12V electronic fuel

pump.

Air Storage Tank: Options for 30-gallon remote air tank. Tanks to be ASME/CRN certified. Unit to include

pressure gauge, pressure relief valve, and condensation drain.

Weight: Skid mount unit – Dry weight (Lbs.): 368

30-gallon air – Dry weight (Lbs.): 480

30-gallon air tank with 11-gallon fuel tank – Dry weight (Lbs.): 548

**Dimensions:** 46.1L X 21.2W X 26.9 (In.) on skid mount unit

46.1L x 21.4W x 47.5H (In.) on 30-gallon air tank model

47.5L X 22.3W X 45.4H (In.) on 30-gallon air tank with 11-gallon fuel tank model

**Instrument Panel:** Panel to include engine start/stop function, digital fuel gauge (OPTIONAL), hour meter, air

pressure gauge, generator on/off switch, thermal breakers, 120V and 240V receptacles, weld cable connections, weld mode selector switch, digital display for amperage and voltage output, potentiometer for adjustment of amperage and voltage for weld mode, battery boost mode selector switch, battery booster cable connection, mode indicator lights, and system

fault lights.

**Drive System:** Heavy duty belt-drive system with auto tensioner and self-cooling, self-cleaning link belts to

drive compressor. Belt is made of a custom-designed, high-tech polyurethane/polyester composite with an operating temperature range of -40 °F to +240 °F. Belt to drive the

generators to be poly-V serpentine belt.

Vanair<sup>®</sup> Manufacturing Inc. | 10896 West 300 North, Michigan City, IN 46360 800.526.8817 | sales@vanair.com | www.vanair.com

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## AIR N ARC® 250-L ALL-IN-ONE POWER SYSTEM®

Model: Fully powder-coated aluminum sheet metal, aluminum frame, integrated lift hook, and full-

service access.

**Warranty:** The air compressor, welder, generator unit shall be warranted for 3 years with 1 year labor

when following the prescribed maintenance schedule. This warranty does not cover damage caused by accident, misuse, or negligence. If the unit is disassembled the warranty is void.

Service Centers: Manufacturer MUST have factory authorized service centers located in each state of the

United States of America and Canadian provinces.

**Options:** -Welding Cables - 25', 50'

-Welding Helmet with Auto Darkening Lens

-Battery Booster Cables -Fuel Tank –11-gallons

-Remote Air Tank - 30-gallons

-Electric Fuel Pump

-Hose Reels

-Cold Weather Kits -Maintenance Kits -GFCI Kit Available