

SDS

SAFETY DATA SHEET

Prepared For : Vanair Manufacturing INC
10896 W 300 N Michigan City, IN 46360

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Written by: _____

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Section 1-Chemical Product and Company Identification

Product: EPEQ™ Welder

Common name: Vanair EPEQ™ Welder

Trade mark: Vanair®

Model: 282037

Manufacturer: Vanair Manufacturing INC

Address: 10896 W 300 N Michigan City, IN 46360

Post Code: 46360

Fax No: 219-879-5800

Emergency Telephone: 1-800-424-9300 /1-703-527-3887

Section 2- Composition/Information on Ingredient

Chemical Name	Molecular formula	CAS No.	In % By Weight
Lithium Cobalt Oxide (LiCoO ₂)	LiCoO ₂	12190-79-3	35.5
Aluminum Foil (Al)	Al	7429-90-5	9
1.1-Difluoroethylene polymer	(C ₂ H ₂ F ₂) _n	24937-79-9	1
Graphite (C)	C ₂₄ X ₁₂	7782-42-5	18
Copper Foil (Cu)	Cu	7440-50-8	15
Styrene-Butadiene polymer	(C ₈ H ₈ .C ₄ H ₆) _x	9003-55-8	1.5
Phosphate(1-), hexafluoro-, Lithium	F ₆ LiP	21324-40-3	2.8
Ethylene carbonate	C ₃ H ₄ O ₃	96-49-1	5
Dimelene carbonate	C ₃ H ₆ O ₃	616-38-6	5
Carbonate, methyl ethyl	C ₄ H ₈ O ₃	623-53-0	5
Nickel	Ni	7440-02-0	2.2

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Section 3- Hazards Identification

Fatalness: Inorganic oxidant. It can react violently with aluminium, arsenic, copper, carbon, metal sulfide, organic matter, phosphorus, selenium and sulfur. Toxic iodide fumes are released by thermal decomposition.

Invasion route:

Skin touch: Take off the contaminated clothes and rinse the skin thoroughly with soapy water and clear water.

Eye touch: Lift the eyelids and rinse them with flowing water or saline. Seek medical advice.

Inhalation: Quickly leave the scene to the fresh air. Keep the respiratory tract open. If breathing is difficult, give oxygen. If breathing stops, artificial respiration should be carried out immediately. Seek medical advice.

Ingestion: Drink plenty of warm water and vomit. Seek medical advice.

Health hazards: When acute poisoning occurs, salivation, vomiting, abdominal pain, severe diarrhea, spasm,

tremor, elevated blood pressure, gastrointestinal and renal bleeding, etc. It is irritating to the skin.

Environment hazards: N/A

Burn & Burst danger: If heated strongly by the surrounding fire, acrid gas and flammable gas may be emitted and may case explode dangerous.

Section 4- First Aid Measures

Skin touch: Remove contaminated clothing, wash with plenty of water.

Eyes touch: Rinse immediately with plenty of water for at least 15 mins. Contact a doctor if symptoms persist.

Inhalation: Rapidly from the scene to fresh air. Keep the airway open. If breathing is difficult, give oxygen. If breathing stops, artificial respiration. Obtain medical attention.

Inges Ingestion: Drink enough water, induce vomiting. Gastric lavage, catharsis. Seek medical advice immediately.

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Section 5- Fire Fighting Measures

(a) Extinguishing media

Suitable extinguishing media: Use foam, dry powder or dry sand, CO₂ as appropriate.

Unsuitable extinguishing media: No information available.

(b) Special hazards arising from the chemical

Under fire conditions, batteries may burst and release hazardous decomposition products when exposed to a fire situation. This could result in the release of flammable or corrosive materials. Hazardous combustion products: CO, CO₂, Metal oxides, Irritating fumes.

(c) Special protective equipment and precautions for fire-fighters

Firefighters must wear fire resistant protective equipment and appropriate breathing apparatus. The staff must equip with filter mask (full mask) or isolated breathing apparatus. The staff must wear the clothes which can defense the fire and the toxic gas. Put out the fire in the upwind direction. Remove the container to the open space as soon as possible. Spray water on the containers in the fireplace to keep them cool until finish extinguishment.

Section 6- Accidental Release Measures

Personal precautions, protective equipment and emergency procedures:

If the battery is released, remove personnel from area until fumes dissipate. Provide maximum ventilation to clear out hazardous gases. The preferred response is to leave the area and allow the vapors to dissipate.

Avoid skin and eyes contact or inhalation of vapors. Remove spilled liquid with absorbent and incinerated. If leakage of the battery happens, liquid could be absorbed with sand, earth or other inert substance and contaminated area should be ventilated meantime.

Environment precautions:

Do not allow product to reach sewage system or any water source.

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/ surface or ground water.

Methods and material for containment and cleaning up:

If battery casing is dismantled, small amounts of electrolyte may leak. Collect all released material in a plastic lined container. Dispose off according to the local law and rules. Avoid leached substances to get into the

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earth,
canalization or waters.

Section 7- Handling and Storage

Precautions for safe handling:

Always follow the warning information on the batteries and in the manuals of devices. Only use the recommended battery types. Keep batteries away from children. For devices to be used by children, the battery casing should be protected against unauthorized access. Unpacked batteries shall not lie about in bulk. In case of battery change always replace all batteries by new ones of identical type and brand. Do not swallow batteries. Do not throw batteries into water. Do not throw batteries into fire. Avoid deep discharge. Do not short-circuit batteries Use recommended charging time and current.

Storage conditions:

If the batteries are subject to storage for such a long term as more than 3 months, it is recommended to recharge the Li-ion battery periodically.

Storage Temperature:

Short period less than 3 months: -4°F~+113°F, 75%RH Max

Long period more than 3 months: +41°F~+95°F, 75%RH Max

Do not storage Li-ion battery haphazardly in a box or drawer where they may short-circuit each other or be short-circuited by other metal objects. Keep out of reach of children. Do not expose Li-Polymer battery to heat or fire. Avoid storage in direct sunlight. Do not store together with oxidizing and acidic materials.

Section 8- Exposure Controls, Personal Protection

(a)Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Lithium Cobalt Oxide (LiCoO ₂) 12190-79-3	TWA: 0.02 mg/m ³		
Copper 7440-50-8	TWA:0.2mg/m ³ fume TWA:1mg/m ³ Cu dust and mist	TWA: 0.1mg/m ³ fume TWA: 1mg/m ³ dust and mist (vacated) TWA:0.1mg/m ³ Cu dust, fume, mist	IDLH: 100 mg/m ³ dust, fume and mist TWA:1mg/m ³ dust and mist TWA: 0.1mg/m ³ fume

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Phosphate(1-), hexafluoro-, lithium 21324-40-3	TWA:2.5mg/m ³ Fume	TWA: 2.5 mg/m ³ F TWA: 2.5 mg/m ³ dust (vacated) TWA: 2.5 mg/m ³	
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ACGIH TLV: American Conference of Governmental Industrial Hygienists -Threshold Limit Value OSHA

PEL: Occupational Safety and Health Administration - Permissible Exposure Limits Immediately Dangerous to Life or Health

Other Exposure Guidelines: Vacated limits revoked by the Court of Appeals decision in AFL-CIO v.

OSHA, 965 F.2d 962(11th Cir., 1992) See section 15 for national exposure control parameters

(b) Appropriate engineering controls

Engineering Measures: 1.Showers 2.Eyewash stations 3.Ventilation systems

(c) Individual protection measures, such as personal protective equipment

Respiratory protection: No necessary under normal use. In case electrolyte leakage from the battery, Protect hand with chemical resistant rubber gloves. If battery is burning, leave the area immediately. In abuse, use NIOSH approved acid gas filter mask or self-contained breathing apparatus.

Hand protection: None under normal use. In case of spilling, use PVC, neoprene or nitrile gloves of 15mils (0.015 inch) or thicker.

Eye/Face protection: None required under normal conditions. Use approved chemical work safety goggles or face shield, if handling a leaking or rupture battery.

Skin and boby protection: No necessary under normal use. Use rubber apron and protective working in case of handling of a rupture battery.

Other protective equipment: Chemical resistance clothing is recommended along with eye wash station And safety shower should be available. Work hygienic practices: Use good chemical hygiene practice. Wash Hands after use and before drinking, eating or smoking. Wash hands thoroughly after cleaning-up component spill caused by leaking battery. No eating, drinking, or smoking in battery storage area. Launder contaminated cloth before reuse.

Section 9- Physical and Chemical Properties

Information on basic physical and chemical properties

General information

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Form: Solid

Colour: White

Odour: Odourless

Odour threshold: Not available

pH-value: Not available

Change in condition

Melting point/Melting range: Not available

Boiling point/Boiling range: Not available

Freezing point: Not available

Flash point: Not available

Flammability (solid, gaseous): Not available

Auto-ignition temperature: Not available

Decomposition temperature: Not available

Self-igniting: Product is not self-igniting.

Explosive properties: Risk of explosion by shock, friction, fire or other sources of ignition.

Explosion limits

Lower: Not available

Upper: Not available

Oxidizing properties: Not available

Vapour pressure: Not available

Density: Not available

Relative density: Not available

Vapour density: Not available

Evaporation rate: Not available

Solubility in / Miscibility with water: Not available

Partition coefficient (n-octanol/water): Not available.

Viscosity

Dynamic: Not available.



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Kinematic: Not available

Other information: No further relevant information available.

Section 10- Stability and reactivity

(a) Reactivity

Stable under recommended storage and handling conditions.

(b) Chemical stability

Stable under normal conditions.

(c) Possibility of hazardous reactions

When heated above 302°F the risk of rupture occurs. Due to special safety construction, rupture implies controlled release of pressure without ignition.

(d) Conditions to avoid

Do not subject Li-ion Battery to mechanical shock. Keep away from open flames, high temperature.

(e) Incompatible materials

Strong oxidizer, strong acid.

(f) Hazardous decomposition products

Under fire conditions, the electrode materials can form carcinogenic nickel and cobalt oxides.

Section 11- Toxicological information

(a) Information on the likely routes of exposure

Inhalation: Inhalation of a large number of vapors or fumes released due to heat may cause respiratory.

Ingestion: Ingestion of battery contents may cause mouth, throat and intestinal burns and damage.

Skin contact: Contact with battery electrolyte may cause burns and skin irritation.

Eye contact: Contact with battery electrolyte may cause burns. Eye damage is possible.

Under normal conditions (during charge and discharge) release of ingredients does not occur. If accidental release

occurs see information in section 4. Swallowing of a battery can be harmful. Call the local Poison Control

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Centre for advice and follow-up.

(b) Information on toxicological characteristics

Acute toxicity: No data available.

Skin corrosion/irritation: The liquid in the battery irritates.

Serious eye damage/irritation: The liquid in the battery irritates.

Respiratory sensitization: The liquid in the battery may cause sensitization to some person.

Skin sensitization: The liquid in the battery may cause sensitization to some person.

Carcinogenicity: Cobalt and Cobalt compounds are considered to be possible human carcinogen(s).

Germ Cell Mutagenicity: No data available.

Reproductive Toxicity: No data available.

STOT-Single Exposure: No data available.

STOT-Repeated Exposure: No data available.

Aspiration Hazard: No data available.

Sensitization: No data available.

Mutagenic Effects: No data available.

Carcinogenicity: No data available.

Reproductive Toxicity: No data available.

Chronic Toxicity: No data available.

Target Organ Effects: No data available.

Aspiration Hazard: No data available.

Section 12- Ecological Information

Toxicity

- Aquatic toxicity: No further relevant information available.
- Persistence and degradability: No further relevant information available.
- Behaviour in environmental systems: No further relevant information available
- Bioaccumulative potential: No further relevant information available.
- Mobility in soil: No further relevant information available.

· Additional ecological information

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· **General notes:**

Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

· **Other adverse effects:** No further relevant information available.

Section 13- Disposal Considerations

Nature of waste: Hazardous Waste

Waste disposal methods:

- a. Disposal of the battery should be performed by permitted, professional disposal firms knowledgeable in federal, state or local requirements of hazardous waste treatment and hazardous waste transportation.
- b. Incineration should never be performed by battery used. The batteries contained recyclable materials. Recycling options available in your local area should be considered when disposing of this product, through licensed waste carrier.
- c. The battery should have their terminal insulated in order to prevent short circuits during transportation to the disposal site.

Note: Consult your local or region authorities, disposal maybe subject to national, state, or local laws.

Section 14 – Transport Information

According to **PACKING INSTRUCTION 965 ~ 967 of IATA DGR 63th Edition for transportation, the special provision 188 of IMDG (inc Amdt 39-18)**. The batteries should be securely packed and protected against short-circuits. Examine whether the package of the containers are integrate and tighten closed before transport. Take in a cargo of them without falling, dropping, and breakage. Prevent collapse of cargo piles. Don't put the goods together with oxidizer and chief food chemicals. The transport vehicle and ship must be cleaned and sterilized otherwise it is not allowed to assemble articles. During transport, the vehicle should prevent exposure, rain and high temperature. For stopovers, the vehicle should be away from fire and heat sources. When transported by sea, the assemble place should keep away from bedroom and kitchen, and

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isolated from the engine room, power and fire source. Under the condition of Road Transportation, the driver should drive in accordance with regulated route, don't stop over in the residential area and congested area.

Forbid to use wooden, cement for bulk transport.

UN-Number

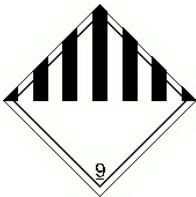
· ADR, IMDG, IATA UN3480 or UN3481

UN proper shipping name

· ADR LITHIUM ION BATTERIES
 · IMDG, IATA LITHIUM ION BATTERIES

Transport hazard class(es)

· ADR, IMDG, IATA



Class 9 Miscellaneous dangerous substances and articles.

Label 9

Packing group

ADR, IMDG, IATA II

Marine pollutant: No

Special precautions for user: Warning: Miscellaneous dangerous substances and articles.

Danger code (Kemler): -

Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code: Not applicable.

UN "Model Regulation": UN3480 or UN3481, LITHIUM ION BATTERIES, 9, II

Section 15- Regulatory information

OSHA hazard communication standard (29 CFR 1910.1200)

Hazardous
 Non-hazardous

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Section 16- Other Information

Note: The above information is based on the data of which we are aware and is believed to be correct as of the data hereof. Since this information may be applied under conditions beyond our control and with which may be unfamiliar and since data made available subsequent to the data hereof may suggest modifications of the information, we do not assume any responsibility for the results of its use. This information is furnished upon condition that the person receiving it shall make his own determination of the suitability of the material for his particular purpose.



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