

## AIR N ARC® 300 GAS COMPACT

ALL-IN-ONE POWER SYSTEM® ROTARY SCREW AIR COMPRESSOR/WELDER/ GENERATOR/BATTERY BOOSTER/BATTERY CHARGER

BID SPECIFICATION REVISED: July 11, 2019

**Type:** Vanair<sup>®</sup> Air N Arc<sup>®</sup> 300 Gas Low Profile. New and in current production.

Welder: High frequency DC welding, 270 AMP at 100% duty cycle. CC: 40-300 AMP operating

range, CV: 15-30V.

**Generator:** Totally brushless with capacitor, copper windings, bi-directional rotation, <6% distortion

Generator Capacity: 7 kW peak, 6.8 kW continuous, AC power, 60 Hz, single phase, 120V and 240V outlets.

**Compressor:** Vanair® encapsulated 40 CFM rotary screw air compressor system with clutch to eliminate

horsepower consumption during unloaded condition.

Compressor Capacity:

40 CFM free air at up to 175 PSIG

Battery: 12V sealed lead acid – Per DOT specification 49 CFR 173.159

**Booster/Charger:** 300 AMP 12V/24V boost, 50 AMP 12V charge

**Engine:** V-twin fuel injected, electric start gasoline engine, Kohler<sup>®</sup> model Command PRO ECH749,

air cooled, 26.5 HP per SAE J1940 specification, automatic electronic throttle control.

Fuel Capacity: Utilizes chassis fuel system or an auxiliary fuel tank

Air Storage Tank: Auxiliary air tank

Air Intake Filters:

Separate two-stage, heavy duty, dry-type air filters with dust evacuators shall be provided for

air compressor.

Air/Fluid Separator: Separator to be externally mounted spin-on design. Vanair separator shall provide for

enhanced air quality, reduced operating and maintenance cost and optimized compressor

performance.

Protective Circuit: Compressor to automatically shutdown in case of high compressor temperature or over

pressurization. Additional protective features provided include automatic blow down valve,

receiver relief valve and minimum pressure valve.

**Cooling System:** Compressor cooling system shall allow rated air delivery and pressure operation

continuously in 110 °F ambient temperatures. Cooler to be mounted in a powder coated galvanneal sheet metal enclosure with a suction type fan assembly. Compressor fluid shall be filtered by a 25 micron full flow spin-on replaceable filter canister. A fan temperature switch is included to regulate compressor cooling. An additional fan temperature switch is

included to regulate enclosure cooling.

**Inlet Controls:** Electric inlet control valve shall be integrated into compressor system and automatically

modulate output from 0 to 100% in response to air demand.



## AIR N ARC® 300 GAS COMPACT ALL-IN-ONE POWER SYSTEMS®

Weight: Dry weight (Lbs.): 650

**Dimensions:** Foot Print: 47.1L x 21.5W x 23.9H (In.)

With Fittings and Exhaust: 47.1L x 24.6W x 23.9H (In.)

**Instrument Panel:** Panel to have quick disconnects and be capable of being remotely mounted. Panel to

include engine start/stop function, digital fuel gauge and hour meter, air compressor on/off switch, air pressure gauge, generator on/off switch, thermal breakers, 120V and 240V receptacles, weld cable connections, weld mode selector switch, digital display for amperage and voltage output, potentiometer for adjustment of amperage and voltage for weld mode, battery boost mode selector switch, battery booster cable connection, mode

indicator lights and system fault lights.

**Drive System:** Heavy duty belt-drive system. Belt to drive the generators to be poly-V serpentine belt with

quiet channel technology and automatic tensioner. Belt for compressor to be poly-V

serpentine belt with quiet channel technology and tensioner.

Mainframe and Enclosure:

Fully powder-coated with galvanneal sheet metal enclosure, 1/2" plate steel main frame,

integrated lift hook and full service access.

Warranty: When following the prescribed maintenance schedule, the rotary screw compressor unit has

a lifetime warranty and 3 year labor by Vanair, and all other major components are

warranted for three years and 1 year labor. (NOTE: Engines are warranted separately by the engine manufacturer.) Batteries are warranted for one year. Consumable products such as filters and electrodes are not covered. This warranty does not cover damage caused by

accident, misuse or negligence. If the unit is disassembled the warranty is void.

Service Centers: Manufacturer must have factory authorized service centers located in each state of the

United States of America and Canadian provinces.

Options: Welding Cables - 25', 50'

Welding Helmet with Auto Darkening Lens

Cable Extensions
Battery Boost Cables

Fuel Tank – Slimline 11 Gallon Remote Air Tank – 30 Gallon Remote Condensation Drain

Maintenance Kits Welding Rods Cold Weather Kits GFCI Kit Available